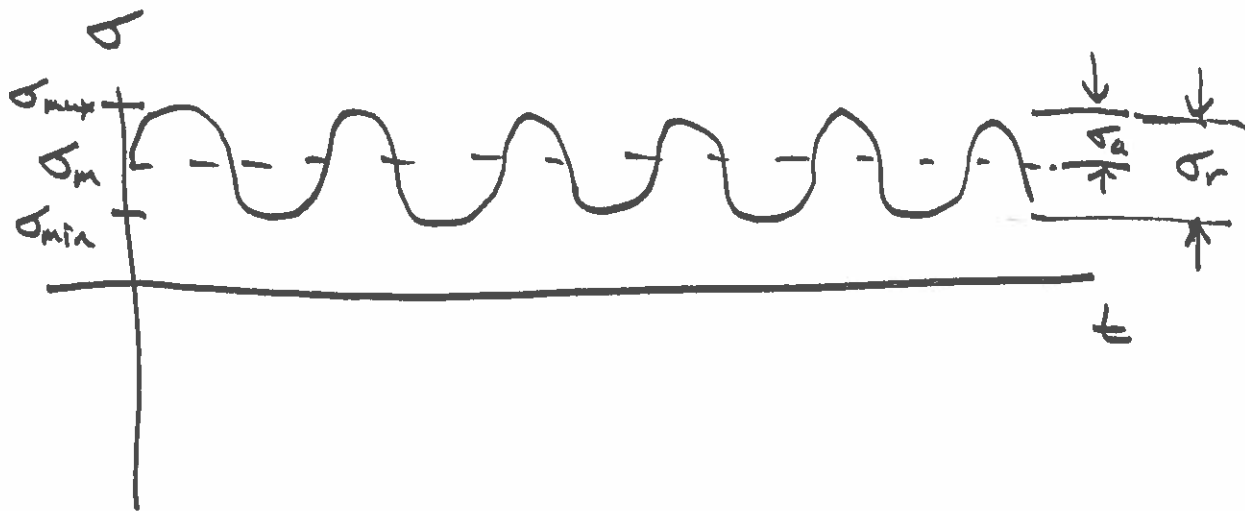


$$S_f \geq \frac{S_{ut} f}{a}$$

$$N = \left(\frac{f S_{ut}}{a} \right)^{1/b}$$

Fluctuating Stress

NON-zero mean stress



$$\sigma_m = \frac{\sigma_{max} + \sigma_{min}}{2} \quad \sigma_a = \left| \frac{\sigma_{max} - \sigma_{min}}{2} \right|$$

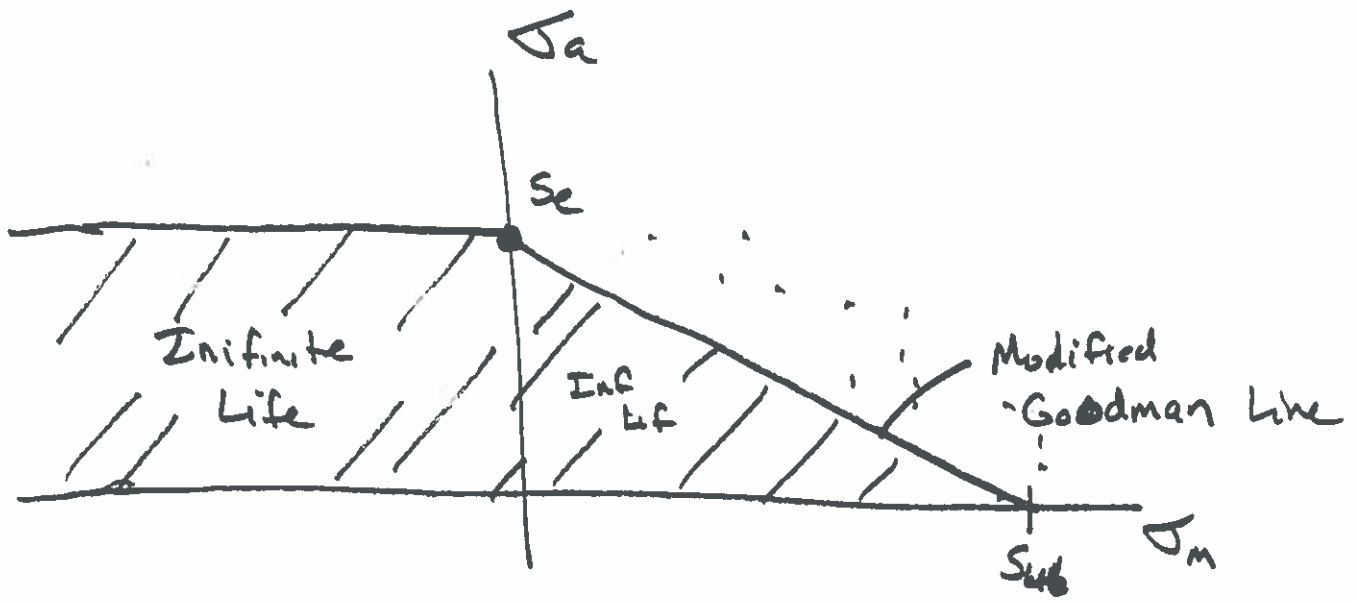
$$\sigma_r = |\sigma_{max} - \sigma_{min}| \quad r = A = \frac{\sigma_a}{\sigma_m} \quad \left(\begin{array}{l} \text{slope} \\ \text{of the} \\ \text{load} \\ \text{line} \end{array} \right)$$

If $\sigma_m < 0$ (compression), S_f is same as Moore test, by you also need to check for yield

If $\sigma_m > 0$ (tensile), S_f is less than Moore results also check for yielding

If $\sigma_a = 0 \Rightarrow$ then part fails in yield or ultimate

If $\sigma_m = 0 \Rightarrow$ fully reversed \Rightarrow part fails @ $\sigma_a = S_e(S_f)$
 or $L-25-2$

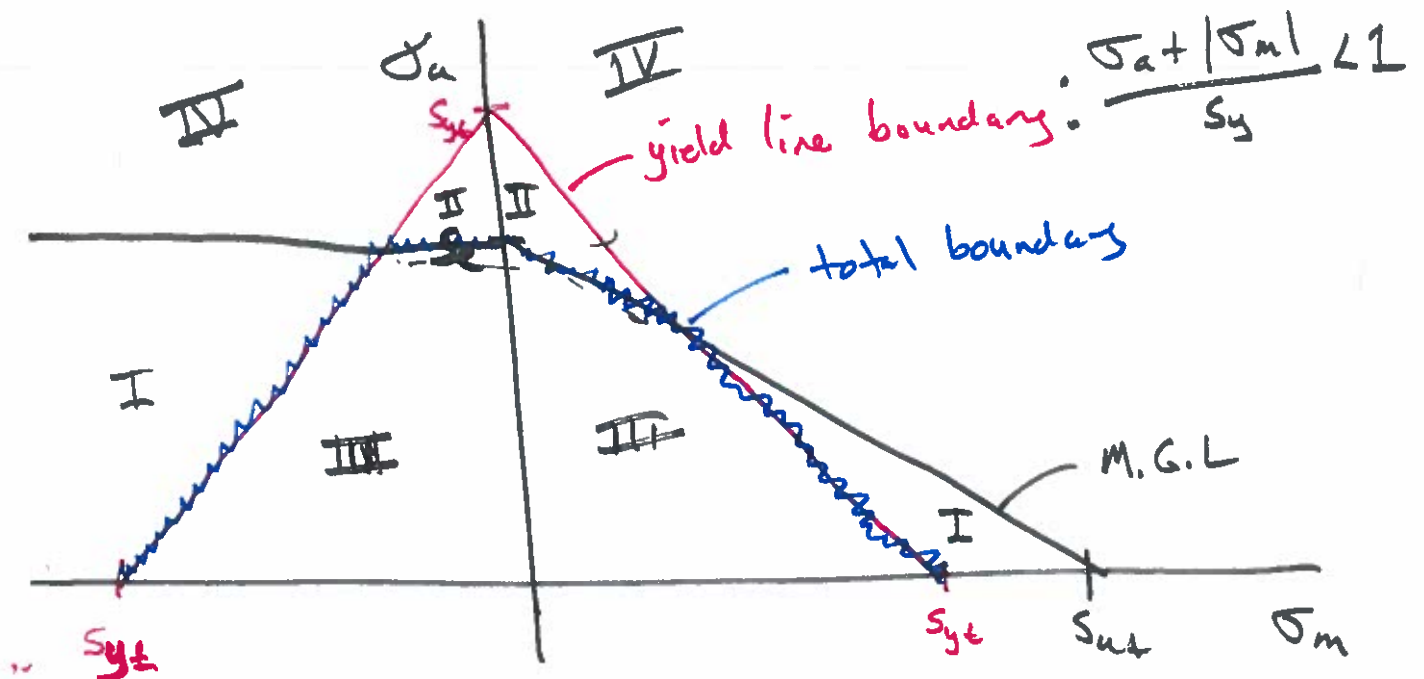


Design Relationships

$$1) \frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} < 1 \quad \sigma_m > 0$$

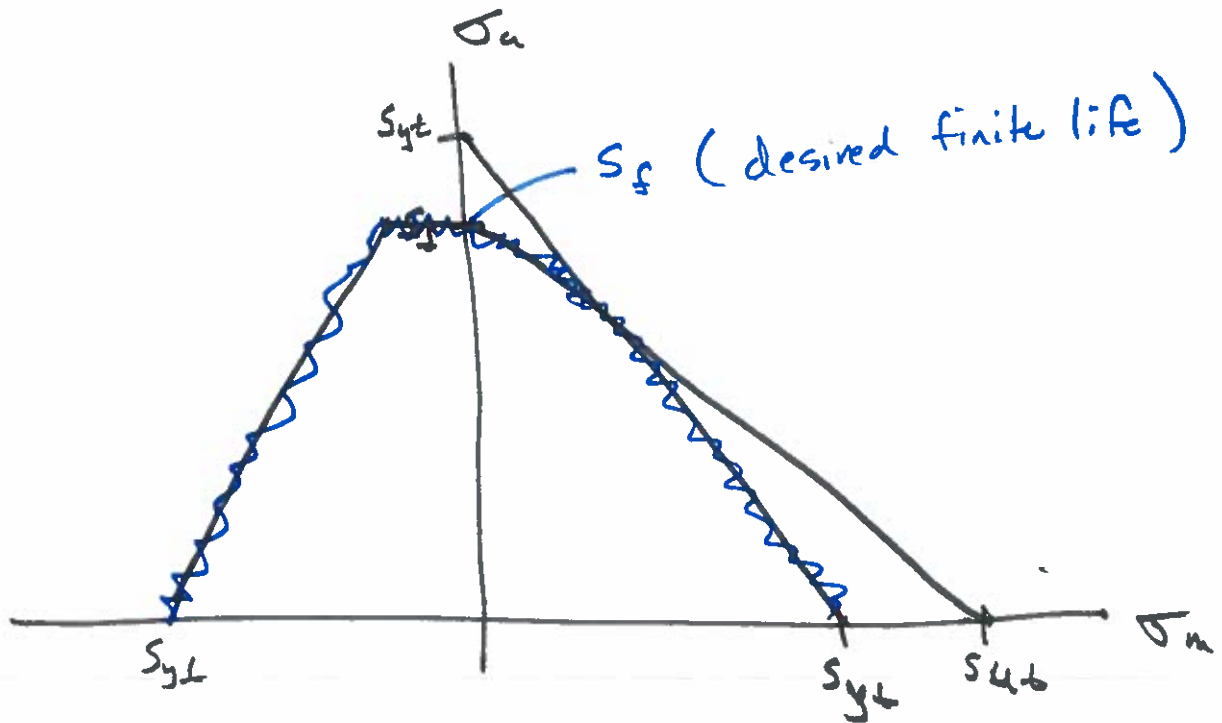
$$2) \frac{\sigma_a}{S_e} < 1 \quad \sigma_m < 0$$

Now consider yielding (ductile)



Regions:

- I: Immediate failure due to yielding
- II: finite life (fails after N cycles)
- III: infinite life
- IV: failure due to yielding, fracture, or fatigue



Finite life us S_f instead of S_e

For safe design in finite life (σ_a, σ_m):

$$S_f = a N^b$$
$$a = \frac{(f S_{ut})^2}{S_e} \quad b = -\frac{1}{3} \log\left(\frac{f S_{ut}}{S_e}\right)$$

f: Fig C-18

